

GW13067VX



MATERIAL GROUPS

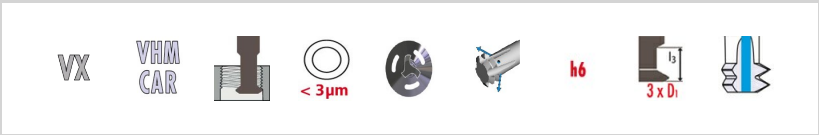




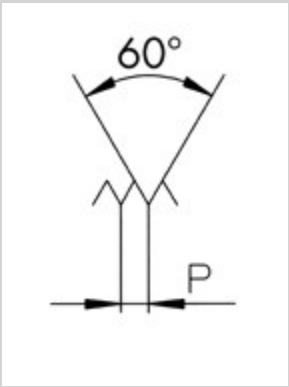
THREADING SOLUTIONS

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CHARACTERISTICS



PROFILE SKETCH



TOOL DATA

ID	D ₁	Ø D ₁	P	L ₁	L ₂	L ₃	D ₂		
187453	M1.4	1.06	0.300	40.0	0.6	4.6	4.00	3	1.10

PRODUCT RANGE GWI3067VX M1.4X0.3

ID	D ₁	Ø D ₁	P	L ₁	L ₂	L ₃	D ₂		
187453	M1.4	1.06	0.300	40.0	0.6	4.6	4.00	3	1.10
187454	M1.6	1.20	0.350	40.0	0.7	5.3	4.00	3	1.25
187455	M1.8	1.40	0.350	40.0	0.7	5.9	4.00	3	1.45
187456	M2	1.54	0.400	40.0	0.8	6.6	4.00	3	1.60
194337	M2.3	1.84	0.400	40.0	0.8	7.5	4.00	3	1.90
187457	M2.5	1.98	0.450	40.0	0.9	8.1	4.00	3	2.05
194338	M2.6	2.08	0.450	40.0	0.9	8.4	4.00	3	2.15
187458	M3	2.43	0.500	51.0	1.0	9.9	5.00	4	2.50
187459	M3.5	2.81	0.600	51.0	1.2	11.6	6.00	4	2.90
187460	M4	3.20	0.700	51.0	1.4	13.3	6.00	4	3.30
187461	M5	4.08	0.800	51.0	1.6	16.5	8.00	4	4.20
187462	M6	4.85	1.000	51.0	2.0	19.8	8.00	4	5.00
187463	M8	5.95	1.250	75.0	2.5	27	6.00	5	6.80
187464	M10	7.95	1.500	83.0	3.0	33	8.00	5	8.50



THREADING SOLUTIONS

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ID	D ₁	Ø D ₁	P	L ₁	L ₂	L ₃	D ₂		
187465	M12	9.95	1.750	95.0	3.5	40	10.00	5	10.20
187466	M14	10.95	2.000	120.0	4.0	52	12.00	5	12.00
187467	M16	10.95	2.000	120.0	4.0	52	12.00	5	14.00
187468	M18	13.95	2.500	135.0	5.0	65	14.00	6	15.50
187469	M20	13.95	2.500	135.0	5.0	65	14.00	6	17.50