

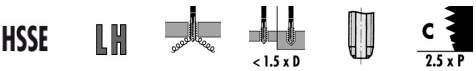
# N410-3



## MATERIAL GROUPS



## CHARACTERISTICS

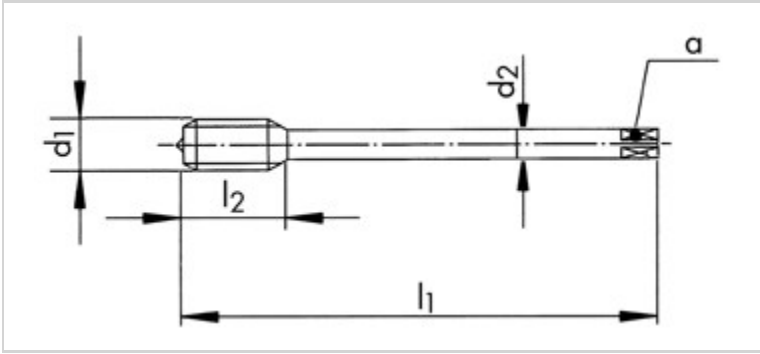




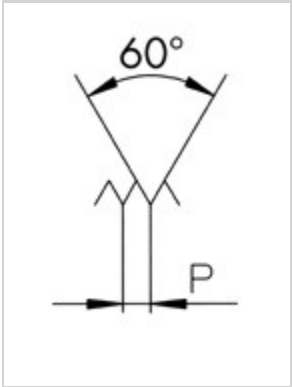
THREADING SOLUTIONS

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TECHNICAL DRAWING



PROFILE SKETCH



TOOL DATA

| ID     | D <sub>1</sub> | Ø D <sub>1</sub> | TOL   | P     | L <sub>1</sub> | L <sub>2</sub> | D <sub>2</sub> | A   |  |  |
|--------|----------------|------------------|-------|-------|----------------|----------------|----------------|-----|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| 111492 | M8             | 8.00             | 6H LH | 1.250 | 90.0           | 20.0           | 6.00           | 4.9 | 3                                                                                   | 6.80                                                                                |

PRODUCT RANGE N410-3 M8 6H LH

| ID     | D <sub>1</sub> | Ø D <sub>1</sub> | TOL   | P     | L <sub>1</sub> | L <sub>2</sub> | D <sub>2</sub> | A   |  |  |
|--------|----------------|------------------|-------|-------|----------------|----------------|----------------|-----|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
| 101897 | M3             | 3.00             | 6H    | 0.500 | 56.0           | 12.0           | 2.20           | 1.8 | 3                                                                                     | 2.50                                                                                  |
| 101924 | M4             | 4.00             | 6H    | 0.700 | 63.0           | 14.0           | 2.80           | 2.1 | 3                                                                                     | 3.30                                                                                  |
| 101942 | M5             | 5.00             | 6H    | 0.800 | 70.0           | 15.0           | 3.50           | 2.7 | 3                                                                                     | 4.20                                                                                  |
| 101953 | M6             | 6.00             | 6H    | 1.000 | 80.0           | 17.0           | 4.50           | 3.4 | 3                                                                                     | 5.00                                                                                  |
| 111491 | M7             | 7.00             | 6H LH | 1.000 | 80.0           | 17.0           | 5.50           | 4.3 | 3                                                                                     | 6.00                                                                                  |
| 142645 | M7             | 7.00             | 6H    | 1.000 | 80.0           | 17.0           | 5.50           | 4.3 | 3                                                                                     | 6.00                                                                                  |
| 111492 | M8             | 8.00             | 6H LH | 1.250 | 90.0           | 20.0           | 6.00           | 4.9 | 3                                                                                     | 6.80                                                                                  |
| 101958 | M8             | 8.00             | 6H    | 1.250 | 90.0           | 20.0           | 6.00           | 4.9 | 3                                                                                     | 6.80                                                                                  |
| 101866 | M10            | 10.00            | 6H    | 1.500 | 100.0          | 22.0           | 7.00           | 5.5 | 3                                                                                     | 8.50                                                                                  |
| 111478 | M10            | 10.00            | 6H LH | 1.500 | 100.0          | 22.0           | 7.00           | 5.5 | 3                                                                                     | 8.50                                                                                  |
| 111479 | M12            | 12.00            | 6H LH | 1.750 | 110.0          | 24.0           | 9.00           | 7.0 | 3                                                                                     | 10.20                                                                                 |
| 101870 | M12            | 12.00            | 6H    | 1.750 | 110.0          | 24.0           | 9.00           | 7.0 | 3                                                                                     | 10.20                                                                                 |
| 101874 | M14            | 14.00            | 6H    | 2.000 | 110.0          | 28.0           | 11.00          | 9.0 | 3                                                                                     | 12.00                                                                                 |
| 111480 | M14            | 14.00            | 6H LH | 2.000 | 110.0          | 28.0           | 11.00          | 9.0 | 3                                                                                     | 12.00                                                                                 |



THREADING SOLUTIONS

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| ID     | D <sub>1</sub> | Ø D <sub>1</sub> | TOL   | P     | L <sub>1</sub> | L <sub>2</sub> | D <sub>2</sub> | A    |  |  |
|--------|----------------|------------------|-------|-------|----------------|----------------|----------------|------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| 111481 | M16            | 16.00            | 6H LH | 2.000 | 110.0          | 30.0           | 12.00          | 9.0  | 3                                                                                   | 14.00                                                                               |
| 101880 | M16            | 16.00            | 6H    | 2.000 | 110.0          | 30.0           | 12.00          | 9.0  | 3                                                                                   | 14.00                                                                               |
| 101883 | M18            | 18.00            | 6H    | 2.500 | 125.0          | 33.0           | 14.00          | 11.0 | 3                                                                                   | 15.50                                                                               |
| 111482 | M18            | 18.00            | 6H LH | 2.500 | 125.0          | 33.0           | 14.00          | 11.0 | 3                                                                                   | 15.50                                                                               |
| 125530 | M20            | 20.00            | 6H LH | 2.500 | 140.0          | 36.0           | 16.00          | 12.0 | 3                                                                                   | 17.50                                                                               |
| 101885 | M20            | 20.00            | 6H    | 2.500 | 140.0          | 36.0           | 16.00          | 12.0 | 3                                                                                   | 17.50                                                                               |
| 101888 | M22            | 22.00            | 6H    | 2.500 | 140.0          | 36.0           | 18.00          | 14.5 | 3                                                                                   | 19.50                                                                               |
| 101891 | M24            | 24.00            | 6H    | 3.000 | 160.0          | 39.0           | 18.00          | 14.5 | 4                                                                                   | 21.00                                                                               |
| 111485 | M24            | 24.00            | 6H LH | 3.000 | 160.0          | 39.0           | 18.00          | 14.5 | 4                                                                                   | 21.00                                                                               |
| 111486 | M27            | 27.00            | 6H LH | 3.000 | 160.0          | 42.0           | 20.00          | 16.0 | 4                                                                                   | 24.00                                                                               |
| 101895 | M27            | 27.00            | 6H    | 3.000 | 160.0          | 42.0           | 20.00          | 16.0 | 4                                                                                   | 24.00                                                                               |
| 101901 | M30            | 30.00            | 6H    | 3.500 | 180.0          | 45.0           | 22.00          | 18.0 | 4                                                                                   | 26.50                                                                               |
| 111487 | M30            | 30.00            | 6H LH | 3.500 | 180.0          | 45.0           | 22.00          | 18.0 | 4                                                                                   | 26.50                                                                               |
| 111488 | M36            | 36.00            | 6H LH | 4.000 | 200.0          | 51.0           | 28.00          | 22.0 | 4                                                                                   | 32.00                                                                               |
| 101915 | M36            | 36.00            | 6H    | 4.000 | 200.0          | 51.0           | 28.00          | 22.0 | 4                                                                                   | 32.00                                                                               |
| 101922 | M39            | 39.00            | 6H    | 4.000 | 200.0          | 55.0           | 32.00          | 24.0 | 4                                                                                   | 35.00                                                                               |
| 101932 | M42            | 42.00            | 6H    | 4.500 | 200.0          | 55.0           | 32.00          | 24.0 | 4                                                                                   | 37.50                                                                               |
| 111489 | M48            | 48.00            | 6H    | 5.000 | 250.0          | 63.0           | 36.00          | 29.0 | 4                                                                                   | 43.00                                                                               |
| 111447 | M56            | 56.00            | 6H    | 5.500 | 280.0          | 71.0           | 45.00          | 35.0 | 5                                                                                   | 50.50                                                                               |